

Buy now on
shop.wvgw.de

Deutscher Verein des
Gas- und Wasserfaches e.V.



🌐 www.dvgw-regelwerk.de

Technical Information – Guideline **DVGW G 409 (M)** September 2020

**Conversion of High Pressure Gas Steel Pipelines for a Design
Pressure of more than 16 bar for Transportation of Hydrogen**

Umstellung von Gashochdruckleitungen aus Stahlrohren für einen
Auslegungsdruck von mehr als 16 bar für den Transport von Wasserstoff

GAS

The DVGW is the technical and scientific association of gas and water engineers and comprises approximately 14,000 members. For 160 years, the DVGW has been setting the technical standards for the safe, secure and reliable supply of gas and water, actively initiating the exchange of ideas and information in the gas and water sectors and encouraging and promoting on-going progress in the sectors through practical guidance.

The DVGW is an independent non-profit organisation free from economic lobbyism and political influence.

The DVGW Set of Rules is a key instrument for the DVGW to meet its statutable purpose and accomplish its tasks. The DVGW Set of Rules notably defines, on the basis of statutory regulations, the requirements on technical safety, hygiene, environmental protection, fitness for use and consumer protection and organisation for the supply and use of gas and water. The DVGW Set of Rules ensures that the DVGW complies with the statutory principle of self-responsibility of the utilities, for the benefit of technical safety and hygiene as well as environmental and consumer protection.

Note for users

The DVGW Set of Rules rests on the following principles:

- The DVGW Set of Rules has been elaborated in an honorary capacity in accordance with the applicable principles (DVGW Constitution, Rules of Procedure GW 100). On the basis of jurisdiction, both the content and the technical information can be assumed to be correct.
- Everybody can use the DVGW Set of Rules. Duties and obligations may arise from legal or administrative regulations or from a contract or from other legal grounds.
- Nobody can abdicate their responsibility for correct action when applying the DVGW Set of Rules. Anyone applying the DVGW Set of Rules shall ensure its correct application in each concrete case.
- While the DVGW Set of Rules is not the only source of knowledge when looking for professional solutions, it does constitute an important source of such knowledge. It cannot however cover all possible special cases that may require more comprehensive or restrictive measures.

Warning

This English-language version is an informal translation from the German original. However, only the original German language version has been exclusively authorised by the DVGW and its Technical Bodies. The DVGW reserves the right to revise this version at any time due to possible translation errors.

Anybody is free to use the DVGW system of rules. Users are responsible for the proper use of the DVGW system of rules in each individual case.

ISSN 0176-3490

Price group: 2

© DVGW, Bonn, September 2020

DVGW German Technical and Scientific Association for Gas and Water

Josef-Wirmer-Straße 1–3
D-53123 Bonn

Phone: +49 228 9188-5
Fax: +49 228 9188-990
Email: info@dvgw.de
Internet: www.dvgw.de

Reprinting and photomechanical reproduction, also of excerpts, is only permitted with the approval of the DVGW e. V., Bonn.

Distribution: Wirtschafts- und Verlagsgesellschaft Gas und Wasser mbH, Josef-Wirmer-Str. 3, D-53123 Bonn
Phone: +49 228 9191-40 · Fax: +49 228 9191-499
Email: info@wvgw.de · Internet: shop.wvgw.de
Art.No.: 512438 G

Conversion of High Pressure Gas Steel Pipelines for a Design Pressure of more than 16 bar for Transportation of Hydrogen

Contents

Preface	4
1 Scope of Application	5
2 Normative References	5
3 Terms	6
3.1 Conversion	6
3.2 Technical Experts	6
4 Testing	6
4.1 General	6
4.2 Documentation of Construction, Operation and Maintenance	6
4.3 Gas Pipeline Hydrogen Suitability	7
4.4 Sampling	8
4.5 Expert Report	8
4.6 Commissioning	8
4.7 Operation	8
4.8 Concluding Certification	8
Further Reading	9

Preface

This guideline has been developed by the project group “conversion of gas pipelines” within the Technical Committee “Gas Transportation Pipelines”.

In the context of the transition to renewable energy sources and the ambitious climate goals the Federal Republic of Germany has defined, alternative options to the currently used fossil energy as well as efficient energy storage technology are sorely needed.

Power-to-gas technology, abbreviated as “PtG” or “P2G”, is a promising lead with the potential to help combat climate change. Through hydrogen electrolysis and the expenditure of electricity, power-to-gas technology creates fuel gas. The hydrogen that is the preferable product of this process can serve as energy storage and be used across various sectors.

The existing gas infrastructure already has a large potential for hydrogen injection as well as hydrogen distribution and storage. Hydrogen can either be used in its purest form or added to the flow of natural gas.

The most essential prerequisite for using hydrogen in the existing gas infrastructure is the technical suitability of the system. This requires observing the possible impact of hydrogen. Especially hydrogen influence on pipeline materials requires precise testing/evaluation which in turn is the very foundation for converting a gas pipeline to the transportation of hydrogen or hydrogen-rich gases.

For this purpose, this Guideline contains guiding principles that have been specifically created to serve as orientation for a systematic procedure on the evaluation and conversion of existing gas transportation pipelines to the operation with hydrogen. This Guideline especially describes technical aspects of conversion and the procedure for determining a gas pipeline’s material suitability.

Earlier Versions

This Guideline is a new publication.